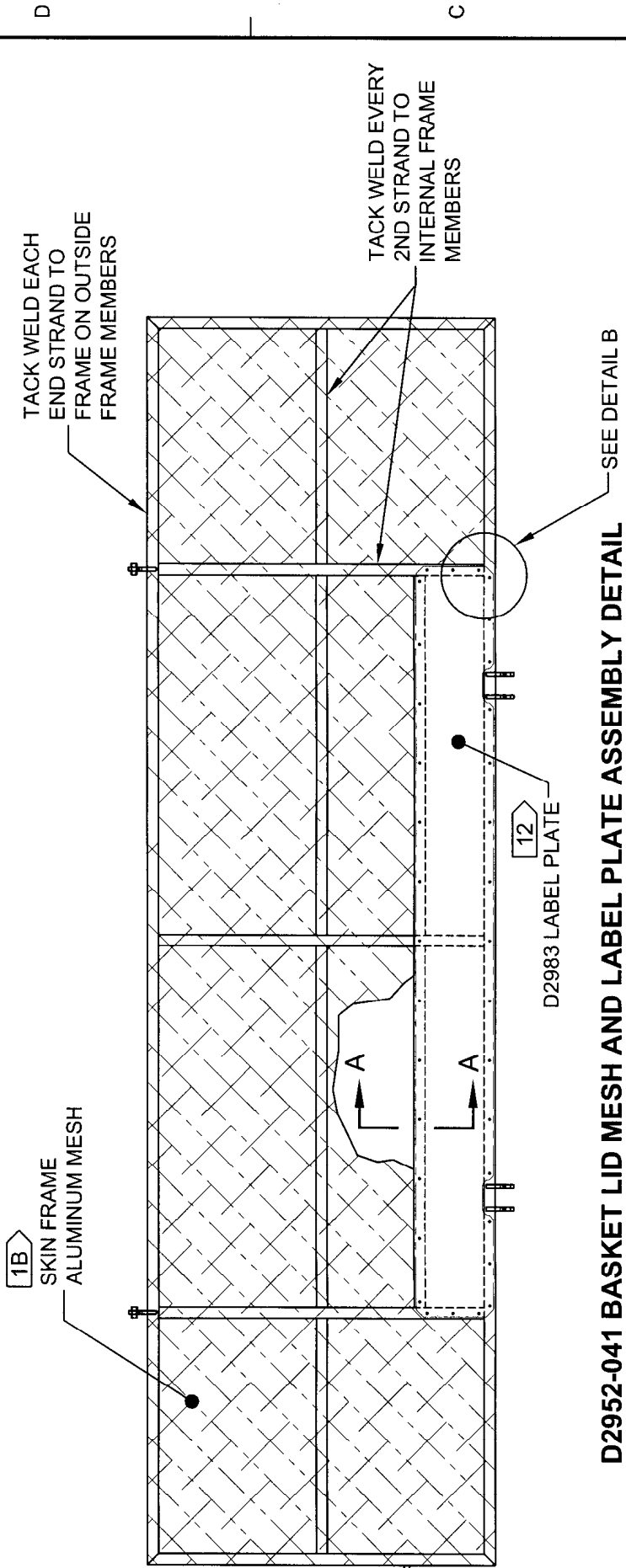


D2952-041 BASKET LID ASSEMBLY PARTS LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D2952-041	BASKET LID ASSEMBLY
2	D2952-1	FRAME MEMBER
2	D2952-3	FRAME MEMBER
3	D2952-5	FRAME MEMBER
2	D2952-7	FRAME MEMBER
4	D2952-9	FRAME MEMBER
4	D2952-11	GUSSET
1	D2953-175	SPACER
2	D2953-077	SPACER
6	D2957	MOUNTING PLATE
1	D2983	LABEL PLATE
A/R	M1100EX0.75-051F	3/4 #0.051F 1100 EXPANDED METAL
34	MS20600AD4W2	RIVET

NOTES:

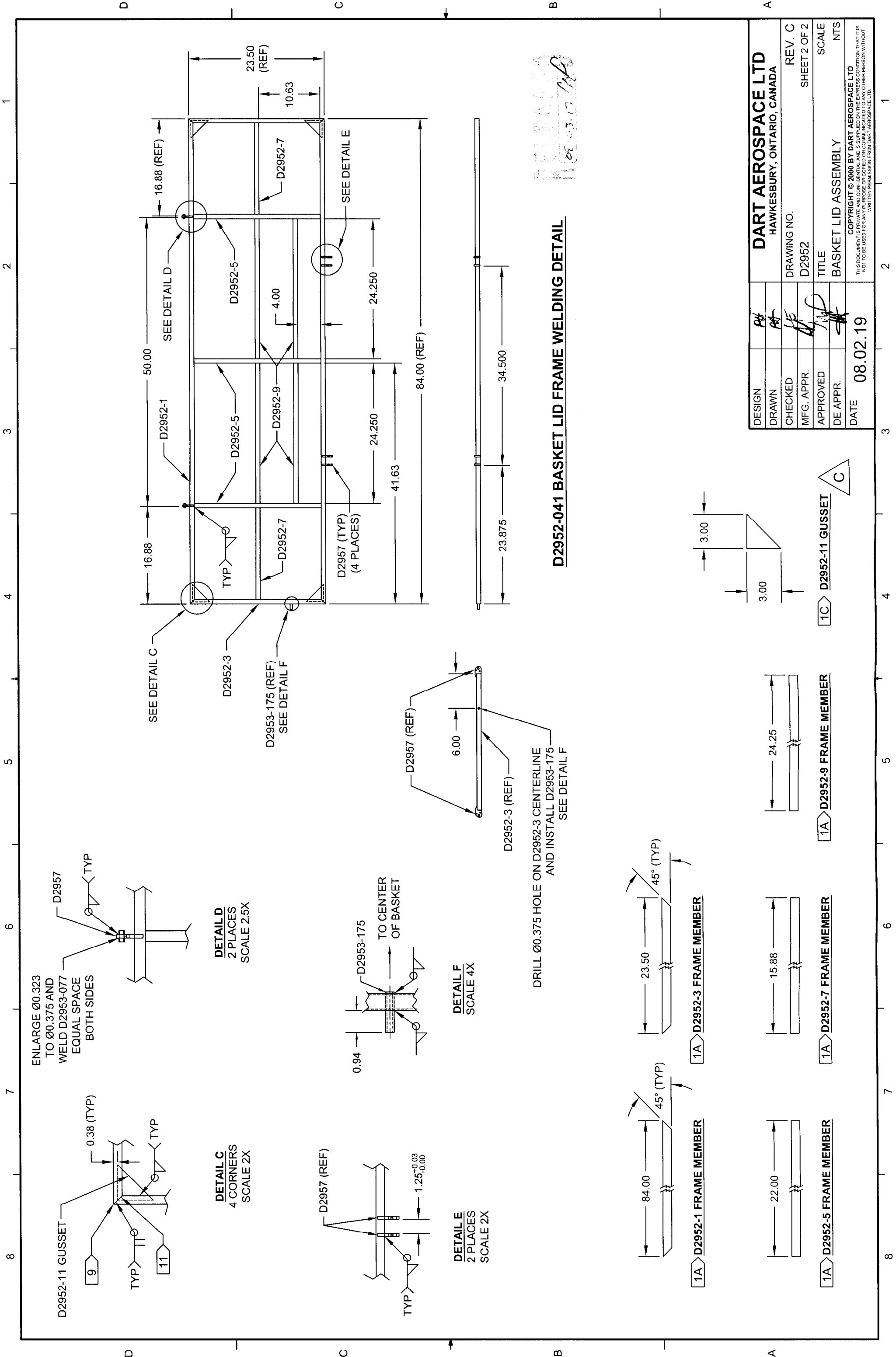
- 1) MATERIAL: A) FRAME: 6061-T6 (OR T651/T6510/T6511/T62) 0.75 X 0.75 X 0.062 WALL SQUARE TUBING PER QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 (AMS 4160) (REF. DART MATERIAL SPEC M6061T6TS0.750W.062)
B) MESH: 5005-H34 OR 3003-H14 OR 1100-H14/H18, 3/4 #0.051F EXPANDED METAL (FLATTENED) (REF. DART MATERIAL SPEC M1100EX0.75-051F)
C) GUSSET: 6061-T6 (OR T62) ALUMINUM SHEET 0.080 THICK PER QQ-A-250/11 (OR AMS 4025/4027) (REF. DART MATERIAL SPEC M6061T6S.080)
OR 5052-H32 ALUMINUM SHEET 0.080 THICK PER QQ-A-250/8 (OR AMS 4016) (REF. DART MATERIAL SPEC M5052H32S.080)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 9.8 lbs
8) WELD PER DART QSI 004
9) GRIND 0.063 MAX X 45° CHAMFER BEFORE WELDING CORNERS (TYP, 4 PLACES)
10) GRIND WELDS FLUSH ON TOP SIDE FOR LABEL PLATE
11) GRIND CORNER WELDS ON BOTTOM SIDE OF BASKET FOR GUSSET (TYP, 4 PLACES)
12) TRANSFER D2983 LABEL PLATE HOLES USING Ø0.128 DRILL, INSTALL D2983 ONTO LID USING MS20600AD4W2 RIVETS (34 PLACES)



D2952-041 BASKET LID MESH AND LABEL PLATE ASSEMBLY DETAIL

C	FRAME MATERIAL NOW 0.062 WALL (WAS 0.065 WALL); ADD M-DRAWING NOTES; ADD D2952-11 GUSSET DRAWING (ZONE A4-2); UPDATE DRAWING FORMAT; NOW 2 PAGES; REASON: DRAFTING ERROR	PH	08.02.19
B	CHANGE FROM SHEET TO MESH; ADD D2952-7/-9/-11	RF	00.07.06
A	NEW ISSUE	RF	00.01.14

DESIGN	PA	DART AEROSPACE LTD		
DRAWN	PA	HAWKESBURY, ONTARIO, CANADA		
CHECKED	LE	DRAWING NO.	REV. C	
MFG. APPR.		D2952	SHEET 1 OF 2	
APPROVED	PA	TITLE	SCALE	
DE APPR.		BASKET LID ASSEMBLY	NTS	
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D2952-041 BASKET LID FRAME WELDING DETAIL

DESIGN	PH	DART AEROSPACE LTD		
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MFG. APPR.	DE	D2952		
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DE APPR.	DE	BASKET LID ASSEMBLY		NTS
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